

DAILY MANUFACTURING REPORT

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From Date: 12/18/2005

COMPANY - SLSC- St James

Day: 80

To Date: 12/21/2005

MILLING DATA		UNITS	TODAY	TODATE	PRODUCTION DATA		UNITS	TODAY	TODATE	
TIME					SUGAR					
- Number of Crop Days	Day		0.29	78.74	- Quantity Made	Lbs		2,406,469	140,370,080	
- Grinding	Hour		7.00	1,810.33	- Shipped	Lbs		0	51,171,420	
- Lost	Hours		0.00	79.42	- On Hand	Lbs		2,406,469	89,198,660	
- Lost % Total	%		0.00	4.20	- Estimated in Process	Lb		-950,673	0	
CANE					MOLASSES					
- Ground	Ton		2,591.0100	671,585.4800	- Made & Estimated	Lbs		1,455,796	140,370,080	
- On Yard	Tons		0.0000	0.0000	- Made & Est @ 96 Pol	Lbs		1,487,945	143,572,273	
- Purchased	Ton		591.0100	671,585.4800	- M & E Raw Value	Lbs		1,509,806	145,736,772	
- Grinding Rate per Hour	Tph		370.1443	370.9741	- Pol			98.12	98.19	
- Grinding Rate per Crop Day	Tpd		8,934.5172	8,529.1527	- Moisture			0.35	0.35	
- Grinding Rate per 24 Hours	Tpd		8,883.5040	8,903.3760	- Safety Factor			0.19	0.19	
					- Filterability	Se		0.00	0.00	
					- Starch in Sugar	Ppm		0	0	
					- Dextran	Mau		0	87	
IMBIBITION					MOLASSES					
- Quantity	Ton		790.9900	155,691.5200	- Quantity Made	Gals		81,950.00	3,120,248.00	
- % Cane			30.53	23.18	- Density as Made	Lbs/Gal		11.9523	12.0536	
- % Fiber	%		243.00	184.43	- Shipped as Made	Gals		57,405.00	1,698,961.00	
EXTRACTION										
- Dilute Juice	Ton		2,625.0000	628,723.0000	- Density as Shipped	Lbs/Gals		12.2625	12.1900	
- Dilute Juice % Cane			101.31	93.62	- On Hand	Gals		24,545.00	1,421,287.00	
- Absolute Juice % Cane	%		80.27	79.40	- Estimated in Process	Gals		-68,745.00	0.00	
- Pol % Pol in Cane			92.62	91.77	- Made&Est in Process	Gal		13,205.00	3,120,248.00	
- Red., 12.5 Fiber	%		92.66	91.82	- Made @ 79.5 Brix			87,277.53	3,420,878.23	
DILUTION										
- Quantity	Tons		545.3337	95,456.3971	- Shipped @ 79.5 Brix	Gals		66,824.72	1,935,635.09	
- % Cane			21.05	14.21	- On Hand @ 79.5 Brix	Gals		20,452.81	1,485,243.14	
- % Absolute Juice Extracted			26.22	17.90	- Est. in Process @ 79.5	Gals		-73,214.08	0.00	
					- Made&Est @ 79.5 Brix	Gals		14,063.45	3,420,878.23	
					- M&E @ 79.5/Ton Cane Gal/To			5.43	5.09	
GROSS CANE					FILTER CAKE					
- % Pol			13.03	12.89	- Quantity	Ton		175.0000	41,112.0000	
- % Fiber	%		12.56	12.57	- Quantity per Ton Cane	Lbs/To		135.08	122.43	
					- Pol			4.10	4.14	
BAGASSE					CORE					
- Quantity	Tons		757.0000	198,554.0000	- Fiber % Cane	%		16.08	14.98	
- Fiber	Tons		325.5100	84,417.22	- Quantity Brix	Tons		95.3299	109,525.3182	
- % Pol	%		3.29	3.59	- Quantity Pol	Ton		78.4861	87,551.2746	
- % Moisture	%		52.60	52.62	- TRS	Lbs/Ton		206.66	202.67	
- % Fiber	%		43.00	42.51	- CRS @ 95	Lbs/Ton		196.33	192.54	
- % Brix	%		4.40	4.87	YIELD					
- Pol % Fiber	%		7.65	8.44	- 96 Pol Sug ME/Ton	Lbs/To		574.27	213.78	
- % Gross Cane			29.22	29.57	- 96 Pol Sug ME % Cane			28.71	10.69	
MILL LOAD					EFFICIENCY					
- Fiber/Hr/Roll Area	Tons/Hr/Sqft		0.0410	0.0411	- Liq. Factor 96			277.88	105.48	
WEIGHTS					B. H. E.					
- Brix in Bagasse	Tons		33.3080	9,660.4619	- Overall Recovery			211.59	79.61	
- Moisture in Bagasse	Ton		398.1820	104,476.3143	- Java Ratio	%		94.76	85.82	
- Brix in Dilute Juice	Ton		372.7500	95,788.6373	CLIMATE					
- Absolute Juice	Ton		2,265.5000	587,168.2554	- Rainfall	Inches		0.00	5.80	
- Absolute Juice Extraction	Tons		2,079.6663	533,266.6029	- Temp - Max/Min.Deg.F		61	37	92	33
CANE PREPARATION										
- Preparation Index			0.00	0.00						

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TODAY/TODATE- ANALYSIS		BRIX	POL	PURITY	R.S.	pH	Dextran-ppm	
CRUSHER JUICE	-Today	16.05	13.75	85.67	0.00	5.40	0	
	-Todate	17.68	15.02	84.96	0.00	5.26	97	
DILUTE JUICE	-Today	14.20	11.91	83.87	0.00	5.61	0	
	-Todate	15.24	12.64	82.94	0.89	5.39	74	
LAST ROLL JUICE	-Today	7.30	5.46	74.80	0.00	5.80		
	-Todate	6.52	4.82	73.93	0.00	5.64		
CLARIFIED JUICE	-Today	13.05	11.27	86.36	0.00	7.33		
	-Todate	14.08	12.04	85.51	0.69	7.01		
FILTRATE JUICE	-Today	0.00	0.00	0.00				
	-Todate	0.00	0.00	0.00				
SYRUP	-Today	49.60	43.20	87.10	0.00	6.80		
	-Todate	60.20	52.14	86.61	0.00	6.38		
ABSOLUTE JUICE	-Today	17.92	14.90	83.13				
	-Todate	17.96	14.74	82.07				
A MASSECUITE	-Today	91.60	78.80	86.03	8,840	3.4118	55.9445	
	-Todate	91.94	78.56	85.45	1,023,350	1.5238	52.4199	
B MASSECUITE	-Today	94.37	69.27	73.40	20,623	7.9594	37.6465	
	-Todate	93.80	69.55	74.15	1,204,904	1.7941	45.3488	
C MASSECUITE	-Today	94.60	54.30	57.40	4,560	1.7599	24.5884	
	-Todate	95.63	52.37	54.76	590,599	0.8794	33.4804	
ATO MASSECUITE	-Today	92.40	73.80	79.87	3,400	1.3100	47.8902	
	-Todate	92.34	73.89	80.02	897,570	1.3365	49.1085	
ATO MOLASSES	-Today	84.40	51.80	61.37				
	-Todate	84.62	51.40	60.74				
A MOLASSES	-Today	82.30	56.20	68.29	DILUTION % CLARIFIED JUIC		100.00	100.00
	-Todate	82.92	57.56	69.42	SUGAR MD./cu.ft.MASSECUIT		73.23	44.91
B MOLASSES	-Today	87.20	50.00	57.34	CANE WASH pH		0.00	0.00
	-Todate	86.60	45.64	52.70	SPRAY POND pH		0.00	0.00
FINAL MOLASSES	-Today	83.20	36.20	43.51	SYRUP BRIX EVAP 1		0.00	0.00
	-Todate	84.99	27.19	31.99	SYRUP BRIX EVAP 2		0.00	0.00
MAGMA	-Today	93.00	70.40	75.70	SYRUP BRIX EVAP 3		0.00	0.00
	-Todate	93.29	75.33	80.75				
CORE CANE	-Today	16.13	13.28	82.33	Dextran - ppr		0	
	-Todate	16.31	13.04	79.95			0	
C GRAIN	-Today	88.40	57.00	64.48				
	-Todate	91.44	56.24	61.51				

POL ACCOUNT	POL TONS TODAY	POL TONS TODATE	POL EXTRACTED TODAY	POL EXTRACTED TODATE	% CANE TODAY	%CANE TODATE
IN BAGASSE	24.905	7,125.466			0.961	1.061
IN FINAL MOLASSES	28.567	5,112.715	9.140	6.436	1.103	0.761
IN FILTER CAKE	7.175	1,700.745	2.300	2.141	0.277	0.253
UNDETERMINED LOSSE	-437.319	3,715.248	-139.880	4.677	-16.878	0.553
TOTAL LOSSES	-376.672	17,654.174			-14.538	2.629
RECOVERED IN SUGAR	714.214	68,910.989	228.450	86.746	27.565	10.261
POL IN JUICE	312.637	79,439.697	100.000	100.000	12.066	11.829
POL IN CANE	337.543	86,565.171			13.028	12.890

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LOST TIME ACCOUNT

CATEGORY	TODAY	TODATE	CAUSE
HOLIDAY	0.00	0.00	
RAIN	0.00	0.00	
NO CANE	0.00	10.83	
MACHINERY	0.00	24.67	
CHOKES	0.00	9.00	
CLEANING	0.00	0.00	
FULL HOUSE	0.00	1.17	
LOW STEAM	0.00	6.25	
ELECTRIC	0.00	2.58	
INSTRUMENT	0.00	4.50	
MISCELLANEOU	0.00	20.42	
Total Lost Time:	0.00	79.42	

CONSUMABLES DATA

	UNITS	TODAY	TODATE	UNIT	TODAY	TODATE
CHEMICALS						
BOILER FEED WATE						
LIME	LBS	3,886.00	1,001,555.00	TOT. DISS. SOLID	0	0
LIME / TON CANE	LBS/TON	1.50	1.49	HARDNESS PPM	0.0	0.0
BIOCIDE	LBS	2,282.00	360,203.00	IMBIBITION (METERED)		
BIOCIDE / TON CANE	LBS/TON	0.88	0.54	FLOW GAL	0.00	0.00
FLOCULANT	LBS	55.00	12,413.00	% CANE	0.0000	0.0000
FLOCULANT / TON CANE	LBS/TON	0.02	0.02	FIBER % CLEAN CAN		
SURFACTANT	LBS	0.00	0.00			0.00
SURFACT / TON CANE	LBS/TON	0.00	0.00			
CAUSTIC SODA	LBS	0.00	422,080.00			
CAUSTIC SODA / TON CANE	LBS/TON	0.00	0.63			
ACID (HYDROCHLORIC)	LBS	0.00	119,860.00			
ACID / TON CANE	LBS/TON	0.00	0.18			
CHLORINE, GRANULAR (HTH)	LBS	0.00	0.00			
CHLORINE, LIQ. (CLOROX)	LBS	0.00	0.00			
ACID INHIBITOR, RHODINE	LBS	0.00	0.00			
STARCH ENZYME	GALS	1.00	228.00			
CLEANERS, AM.BIFLOUR	LBS	0.00	0.00			
STEAM GENERATED	TONS	0.0000	0.0000			

POWER

- ELECTRICITY GENERATED	kWh	0.00	0.00
- ELECTRICITY PURCHASED	kWh	8,600.00	1,016,280.00

FUEL

OIL (DIESEL)	GALS	0.00	0.00
NATURAL GAS	MCF	0.00	8,232.90
NATURAL GAS / TON	MCF/TON	0.00	0.01

REMARKS:

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DATA CHECK SHEET

BRIX ACCOUN	BRIX TON		BRIX EXTRACTE		% CANE	
	TODA	TODAT	TODA	TODAT	TODA	TODAT
IN BAGASSE	33.308	9,660.462			1.286	1.439
IN FINAL MOLASSES	65.657	15,982.071	17.614	16.685	2.534	2.380
IN FILTER CAKE	19.041	4,956.349	5.108	5.174	0.735	0.738
UNDETERMINED LOSS	-437.298	4,909.768	-117.317	5.126	-16.878	0.731
TOTAL LOSSES	-319.292	35,508.650			-12.323	5.287
RECOVERED IN SUGA	725.350	69,940.449	194.594	73.015	27.995	10.414
BRIX IN JUICE	372.750	95,788.637	100.000	100.000	14.386	14.263
BRIX IN CANE	406.058	105,449.099			15.672	15.702

FINAL MOLASSES RECYCLED IN MAGMA % FINAL MOLASSES IN C MASSECUIE

TODAY: 24.6146 TODATE: 19.8803

PURITIES - COMPARED TO DILUTE JUICE

	SUGAR	FINAL MOLASSES	FILTER CAKE	ALL PRODUCTS	DILUTE JUICE	DIFFERENCE
TODAY	98.4647	43.5093	37.6819	92.5816	83.8734	-8.7082
TODATE	98.5281	31.9903	34.3145	83.3246	82.9323	-0.3923

PURITIES - COMPARED TO SYRUP

	SUGAR	FINAL MOLASSES	SUGAR & FINAL MOLASSES	SYRUP	DIFFERENCE
TODAY	98.4647	43.5093	93.9032	87.0968	6.8064
TODATE	98.5281	31.9903	86.1517	86.6113	-0.4596

DILUTION % DILUTE JUICE TODAY: 20.7589 TODATE: 15.1448

THEORETICALYIELDS % POL IN DILUTE JUICE

	SJM	FILTER LOSS	THEORETICAL RECOVERY	REPORTED RECOVERY	DIFFERENCE
TODAY	86.2266	2.2950	83.9316	228.4476	-144.5160
TODATE	90.9586	2.1409	88.8177	86.7463	2.0714

BRIX SOLIDS IN FINAL MOLASSES % SOLIDS IN DILUTE JUICE

	(S-J)/(S-M)	FILTER CAKE SOLIDS	THEORETICAL	REPORTED	DIFFERENCE
TODAY	26.5512	5.1083	21.4429	17.6143	3.8286
TODATE	23.4390	5.1743	18.2647	16.6847	1.5800