

DAILY MANUFACTURING REPORT

Page: 1

From Date: 10/3/2005

COMPANY - SLSC- St James

Day: 1

To Date: 12/23/2004

MILLING DATA		UNITS	TODAY	TODATE	PRODUCTION DATA		UNITS	TODAY	TODATE	
TIME					SUGAR					
- Number of Crop Days	Day		0.50	90.33	- Quantity Made	Lbs		2,171,105	139,558,387	
- Grinding	Hour		12.00	2,068.17	- Shipped	Lbs		0	65,883,740	
- Lost	Hours		0.00	99.83	- On Hand	Lbs		2,171,105	73,674,647	
- Lost % Total	%		0.00	4.60	- Estimated in Process	Lb		-1,351,210	0	
CANE					MOLASSES					
- Ground	Ton		4,145.1650	714,636.0000	- Made & Estimated	Lbs		819,895	139,558,387	
- On Yard	Tons		0.0000	0.0000	- Made & Est @ 96 Pol	Lbs		838,770	142,683,913	
- Purchased	Ton		3,145.1650	714,636.0000	- M & E Raw Value	Lbs		851,604	144,819,854	
- Grinding Rate per Hour	Tph		345.4304	345.5403	- Pol			98.21	98.15	
- Grinding Rate per Crop Day	Tpd		8,290.3300	7,911.3916	- Moisture			0.34	0.35	
- Grinding Rate per 24 Hours	Tpd		8,290.3680	8,292.9600	- Safety Factor			0.19	0.19	
					- Filterability	Se		0.00	0.00	
					- Starch in Sugar	Ppm		0	0	
					- Dextran	Mau		0	153	
IMBIBITION					MOLASSES					
- Quantity	Ton		845.8350	172,545.0000	- Quantity Made	Gals		78,200.00	3,279,249.00	
- % Cane			20.41	24.15	- Density as Made	Lbs/Gal		12.0090	12.0302	
- % Fiber	%		156.65	188.69	- Shipped as Made	Gals		192,497.00	1,491,489.00	
EXTRACTION										
- Dilute Juice	Ton		3,748.0000	676,065.0000	- Density as Shipped	Lbs/Gals		12.3055	12.3000	
- Dilute Juice % Cane			90.42	94.60	- On Hand	Gals		-114,297.00	1,787,760.13	
- Absolute Juice % Cane	%		78.79	78.88	- Estimated in Process	Gals		-55,000.00	0.00	
- Pol % Pol in Cane			91.49	91.35	- Made&Est in Process	Gal		23,200.00	3,279,249.00	
- Red., 12.5 Fiber	%		91.89	91.58	- Made @ 79.5 Brix			84,684.59	3,571,069.17	
DILUTION										
- Quantity	Tons		482.1242	112,373.9151	- Shipped @ 79.5 Brix	Gals		226,747.37	1,654,026.10	
- % Cane			11.63	15.73	- On Hand @ 79.5 Brix	Gals		-142,062.78	1,917,043.07	
- % Absolute Juice Extracted			14.76	19.94	- Est. in Process @ 79.5	Gals		-59,560.77	0.00	
GROSS CANE										
- % Pol			12.55	12.30	- Made&Est @ 79.5 Brix	Gals		25,123.82	3,571,069.17	
- % Fiber	%		13.03	12.80	- M&E @ 79.5/Ton Cane Gal/To			6.06	5.00	
BAGASSE					FILTER CAKE					
- Quantity	Tons		1,243.0000	211,116.0000	- Quantity	Ton		257.0000	54,754.0000	
- Fiber	Tons		539.9592	91,445.79	- Quantity per Ton Cane	Lbs/To		124.00	153.24	
- % Pol	%		3.56	3.60	- Pol			4.25	4.40	
- % Moisture	%		51.87	51.97	CORE					
- % Fiber	%		43.44	43.31	- Fiber % Cane	%		13.28	15.93	
- % Brix	%		4.69	4.72	- Quantity Brix	Tons		489.0732	110,645.2514	
- Pol % Fiber	%		8.20	8.32	- Quantity Pol	Ton		400.3795	89,710.4050	
- % Gross Cane			29.99	29.54	- TRS	Lbs/Ton		204.50	194.16	
MILL LOAD										
- Fiber/Hr/Roll Area	Tons/Hr/Sqft		0.0397	0.0390	- CRS @ 95	Lbs/Ton		194.28	184.45	
WEIGHTS					YIELD					
- Brix in Bagasse	Tons		58.2967	9,959.3397	- 96 Pol Sug ME/Ton	Lbs/To		202.35	199.66	
- Moisture in Bagasse	Ton		644.7441	109,710.8698	- 96 Pol Sug ME % Cane			10.12	9.98	
- Brix in Dilute Juice	Ton		561.0756	94,884.0155	EFFICIENCY					
- Absolute Juice	Ton		3,605.2058	623,190.2097	- Liq. Factor 96			98.95	102.83	
- Absolute Juice Extraction	Tons		3,265.8758	563,691.0849	- B. H. E.			91.10	92.01	
CANE PREPARATION										
- Preparation Index			0.00	0.00	- Overall Recovery			77.39	77.93	
					- Java Ratio	%		87.52	91.31	
					CLIMATE					
					- Rainfall	Inches		0.00	19.90	
					- Temp - Max/Min.Deg.F		47	32	98	30

DAILY MANUFACTURING REPORT

Page: 2

From Date: 10/3/2005

COMPANY - SLSC- St James

Day: 1

To Date: 12/23/2004

TODAY/TODATE- ANALYSIS		BRIX	POL	PURITY	R.S.	pH	Dextran-ppm	
CRUSHER JUICE	-Today	16.53	14.34	86.75	0.00	5.18	0	
	-Todate	15.52	13.47	86.79	0.00	5.20	178	
DILUTE JUICE	-Today	14.97	12.70	84.84	0.64	5.31	0	
	-Todate	14.04	11.88	84.62	0.91	5.37	128	
LAST ROLL JUICE	-Today	6.67	5.06	75.86	0.00	5.58		
	-Todate	6.13	4.69	76.51	0.00	5.79		
CLARIFIED JUICE	-Today	13.90	12.18	87.63	0.43	7.12		
	-Todate	13.17	11.55	87.70	0.44	7.06		
FILTRATE JUICE	-Today	0.00	0.00	0.00				
	-Todate	0.00	0.00	0.00				
SYRUP	-Today	62.40	55.00	88.14	0.00	6.85		
	-Todate	63.00	55.72	88.44	0.00	6.58		
ABSOLUTE JUICE	-Today	17.18	14.43	84.00				
	-Todate	16.82	14.10	83.83				
A MASSECUIE	-Today	91.30	80.20	87.84	16,050	3.8720	56.4158	
	-Todate	90.85	79.50	87.51	1,011,490	1.4154	53.6033	
B MASSECUIE	-Today	92.40	69.00	74.68	3,150	0.7599	38.4391	
	-Todate	92.01	67.98	73.88	304,600	0.4262	36.1369	
C MASSECUIE	-Today	94.15	57.40	60.97	6,350	1.5319	37.8800	
	-Todate	94.83	57.58	60.72	616,274	0.8624	38.7781	
ATO MASSECUIE	-Today	92.30	72.40	78.44	10,100	2.4400	45.1260	
	-Todate	91.94	74.47	81.00	1,381,545	1.9332	48.7871	
ATO MOLASSES	-Today	85.00	51.60	60.71				
	-Todate	84.04	52.86	62.90				
A MOLASSES	-Today	78.50	56.60	72.10	DILUTION % CLARIFIED JUIC		100.00	100.00
	-Todate	79.87	58.37	73.08	SUGAR MD./cu.ft.MASSECUIT		74.10	51.73
B MOLASSES	-Today	82.60	48.63	58.87	CANE WASH pH		0.00	0.00
	-Todate	84.06	49.68	59.10	SPRAY POND pH		0.00	0.00
FINAL MOLASSES	-Today	84.20	31.30	37.17	SYRUP BRIX EVAP 1		0.00	0.00
	-Todate	84.58	30.31	35.84	SYRUP BRIX EVAP 2		0.00	0.00
MAGMA	-Today	92.20	75.20	81.56	SYRUP BRIX EVAP 3		0.00	0.00
	-Todate	92.90	79.11	85.16				
CORE CANE	-Today	15.55	12.73	81.87	Dextran - ppr		0	
	-Todate	15.48	12.55	81.07			0	
C GRAIN	-Today	91.20	59.20	64.91				
	-Todate	91.14	59.06	64.80				

POL ACCOUNT	POL TONS TODAY	POL TONS TODATE	POL EXTRACTED TODAY	POL EXTRACTED TODATE	% CANE TODAY	%CANE TODATE
IN BAGASSE	44.251	7,603.694			1.068	1.064
IN FINAL MOLASSES	43.602	5,978.509	9.160	7.447	1.052	0.837
IN FILTER CAKE	10.922	2,411.409	2.300	3.004	0.264	0.337
UNDETERMINED LOSSE	18.862	3,401.150	3.960	4.237	0.455	0.476
TOTAL LOSSES	117.638	19,394.762			2.838	2.714
RECOVERED IN SUGAR	402.609	68,491.306	84.580	85.313	9.713	9.584
POL IN JUICE	475.996	80,282.374	100.000	100.000	11.483	11.234
POL IN CANE	520.247	87,886.075			12.551	12.298

DAILY MANUFACTURING REPORT

Page: 3

From Date: 10/3/2005

COMPANY - SLSC- St James

Day: 1

To Date: 12/23/2004

LOST TIME ACCOUNT

CATEGORY	TODAY	TODATE	CAUSE
HOLIDAY	0.00	0.00	
RAIN	0.00	0.00	
NO CANE	0.00	11.92	
MACHINERY	0.00	56.58	
CHOKES	0.00	18.42	
CLEANING	0.00	0.00	
FULL HOUSE	0.00	3.42	
LOW STEAM	0.00	0.00	
ELECTRIC	0.00	9.25	
INSTRUMENT	0.00	0.00	
MISCELLANEOU	0.00	0.25	
Total Lost Time:	0.00	99.83	

CONSUMABLES DATA

CHEMICALS	UNITS	TODAY	TODATE	UNIT	TODAY	TODATE
BOILER FEED WATE						
LIME	LBS	6,632.00	1,143,594.00	TOT. DISS. SOLID	0	0
LIME / TON CANE	LBS/TON	1.60	1.60	HARDNESS PPM	0.0	0.0
BIOCIDE	LBS	148.00	22,191.00	IMBIBITION (METERED)		
BIOCIDE / TON CANE	LBS/TON	0.04	0.03	FLOW GAL	0.00	0.00
FLOCULANT	LBS	83.00	16,102.00	% CANE	0.0000	0.0000
FLOCULANT / TON CANE	LBS/TON	0.02	0.02	FIBER % CLEAN CAN		
SURFACTANT	LBS	0.00	3,310.00			0.00
SURFACT / TON CANE	LBS/TON	0.00	0.01			
CAUSTIC SODA	LBS	0.00	457,000.00			
CAUSTIC SODA / TON CANE	LBS/TON	0.00	0.64			
ACID (HYDROCHLORIC)	LBS	0.00	226,112.00			
ACID / TON CANE	LBS/TON	0.00	0.32			
CHLORINE, GRANULAR (HTH)	LBS	0.00	0.00			
CHLORINE, LIQ. (CLOROX)	LBS	0.00	0.00			
ACID INHIBITOR, RHODINE	LBS	0.00	0.00			
STARCH ENZYME	GALS	8.00	541.00			
CLEANERS, AM.BIFLOUR	LBS	0.00	0.00			
STEAM GENERATED	TONS	0.0000	0.0000			

POWER

- ELECTRICITY GENERATED	kWh	0.00	0.00
- ELECTRICITY PURCHASED	kWh	0.00	1,795,800.00

FUEL

OIL (DIESEL)	GALS	0.00	0.00
NATURAL GAS	MCF	173.30	31,305.00
NATURAL GAS / TON	MCF/TON	0.04	0.04

REMARKS:

DAILY MANUFACTURING REPORT

Page: 4

From Date: 10/3/2005

COMPANY - SLSC- St James

Day: 1

To Date: 12/23/2004

DATA CHECK SHEET

BRIX ACCOUN	BRIX TON	BRIX TON	BRIX EXTRACTE	BRIX EXTRACTED	% CANE	%CANE
	TODA	TODAT	TODA	TODAT	TODA	TODAT
IN BAGASSE	58.297	9,959.340			1.406	1.394
IN FINAL MOLASSES	117.294	16,682.399	20.905	17.582	2.830	2.334
IN FILTER CAKE	30.351	6,081.908	5.409	6.410	0.732	0.851
UNDETERMINED LOSS	4.877	2,582.896	0.869	2.722	0.118	0.361
TOTAL LOSSES	210.818	35,306.542			5.086	4.941
RECOVERED IN SUGA	408.554	69,536.813	72.816	73.286	9.856	9.730
BRIX IN JUICE	561.076	94,884.015	100.000	100.000	13.536	13.277
BRIX IN CANE	619.372	104,843.355			14.942	14.671

FINAL MOLASSES RECYCLED IN MAGMA % FINAL MOLASSES IN C MASSECUIE

TODAY: 25.3092 TODATE: 19.0706

PURITIES - COMPARED TO DILUTE JUICE

	SUGAR	FINAL MOLASSES	FILTER CAKE	ALL PRODUCTS	DILUTE JUICE	DIFFERENCE
TODAY	98.5449	37.1732	35.9878	82.1889	84.8363	2.6474
TODATE	98.4965	35.8372	39.6489	83.2939	84.6111	1.3172

PURITIES - COMPARED TO SYRUP

	SUGAR	FINAL MOLASSES	SUGAR & FINAL MOLASSES	SYRUP	DIFFERENCE
TODAY	98.5449	37.1732	84.8555	88.1410	-3.2855
TODATE	98.4965	35.8372	86.3727	88.4444	-2.0717

DILUTION % DILUTE JUICE TODAY: 12.8638 TODATE: 16.5279

THEORETICALYIELDS % POL IN DILUTE JUICE

	SJM	FILTER LOSS	THEORETICAL RECOVERY	REPORTED RECOVERY	DIFFERENCE
TODAY	90.2125	2.2947	87.9178	84.5824	3.3354
TODATE	90.6140	3.0037	87.6103	85.3130	2.2973

BRIX SOLIDS IN FINAL MOLASSES % SOLIDS IN DILUTE JUICE

	(S-J)/(S-M)	FILTER CAKE SOLIDS	THEORETICAL	REPORTED	DIFFERENCE
TODAY	22.3370	5.4094	16.9276	20.9053	-3.9777
TODATE	22.1602	6.4098	15.7504	17.5819	-1.8315