

DAILY MANUFACTURING REPORT

Page: 1

From Date: 12/21/2003

COMPANY - SLSC- St James

Day: 94

To Date: 12/28/2003

| MILLING DATA | | UNITS | TODAY | TODATE | PRODUCTION DATA | | UNITS | TODAY | TODATE | |
|------------------------------|--------------|-------|--------------|--------------|------------------------------|----------|-------|------------|--------------|----|
| TIME | | | | | SUGAR | | | | | |
| - Number of Crop Days | Day | | 0.60 | 92.72 | - Quantity Made | Lbs | | -5,787,657 | 127,877,040 | |
| - Grinding | Hour | | 14.50 | 1,942.18 | - Shipped | Lbs | | 0 | 57,375,620 | |
| - Lost | Hours | | 0.00 | 283.32 | - On Hand | Lbs | | -5,787,657 | 70,501,420 | |
| - Lost % Total | % | | 0.00 | 12.73 | - Estimated in Process | Lb | | -705,000 | 0 | |
| CANE | | | | | MOLASSES | | | | | |
| - Ground | Ton | | 5,115.4440 | 630,761.3240 | - Made & Estimated | Lbs | | -6,492,657 | 127,877,040 | |
| - On Yard | Tons | | 0.0000 | 0.0000 | - Made & Est @ 96 Pol | Lbs | | -6,343,867 | 131,100,607 | |
| - Purchased | Ton | | 4,015.4440 | 630,761.3240 | - M & E Raw Value | Lbs | | -6,242,690 | 133,284,016 | |
| - Grinding Rate per Hour | Tph | | 352.7892 | 324.7698 | - Pol | | | 93.80 | 98.42 | |
| - Grinding Rate per Crop Day | Tpd | | 8,525.7400 | 6,802.8616 | - Moisture | | | 0.35 | 0.33 | |
| - Grinding Rate per 24 Hours | Tpd | | 8,466.9120 | 7,794.4320 | - Safety Factor | | | 0.06 | 0.21 | |
| | | | | | - Filterability | Se | | 0.00 | 0.00 | |
| | | | | | - Starch in Sugar | Ppm | | 0 | 0 | |
| | | | | | - Dextran | Mau | | 89 | 203 | |
| IMBIBITION | | | | | MOLASSES | | | | | |
| - Quantity | Ton | | -45,115.4440 | 158,957.0920 | - Quantity Made | Gals | | 75,420.00 | 2,888,577.00 | |
| - % Cane | | | -881.95 | 25.20 | - Density as Made | Lbs/Gal | | 11.9710 | 11.9363 | |
| - % Fiber | % | | 0.00 | 213.94 | - Shipped as Made | Gals | | 65,009.00 | 1,662,740.00 | |
| EXTRACTION | | | | | | | | | | |
| - Dilute Juice | Ton | | -20,000.0000 | 622,760.6660 | - Density as Shipped | Lbs/Gals | | 12.1584 | 12.1900 | |
| - Dilute Juice % Cane | | | -390.97 | 98.73 | - On Hand | Gals | | 10,411.00 | 1,225,837.00 | |
| - Absolute Juice % Cane | % | | 0.00 | 78.44 | - Estimated in Process | Gals | | -51,420.00 | 0.00 | |
| - Pol % Pol in Cane | | | 0.00 | 92.61 | - Made&Est in Process | Gal | | 24,000.00 | 2,888,577.00 | |
| - Red., 12.5 Fiber | % | | 100.00 | 92.09 | - Made @ 79.5 Brix | | | 80,767.78 | 3,059,156.78 | |
| DILUTION | | | | | | | | | | |
| - Quantity | Tons | | -20,000.0000 | 128,020.0566 | - Shipped @ 79.5 Brix | Gals | | 73,510.33 | 1,897,031.18 | |
| - % Cane | | | -390.97 | 20.30 | - On Hand @ 79.5 Brix | Gals | | 7,257.45 | 1,162,125.60 | |
| - % Absolute Juice Extracted | | | 0.00 | 25.88 | - Est. in Process @ 79.5 | Gals | | -55,066.02 | 0.00 | |
| GROSS CANE | | | | | | | | | | |
| - % Pol | | | -58.14 | 12.35 | - Made&Est @ 79.5 Brix | Gals | | 25,701.76 | 3,059,156.78 | |
| - % Fiber | % | | -164.21 | 11.78 | - M&E @ 79.5/Ton Cane Gal/To | | | 5.02 | 4.85 | |
| BAGASSE | | | | | FILTER CAKE | | | | | |
| - Quantity | Tons | | -20,000.0000 | 166,957.7500 | - Quantity | Ton | | 310.0000 | 40,892.0000 | |
| - Fiber | Tons | | -8,400.0000 | 74,299.21 | - Quantity per Ton Cane | Lbs/To | | 121.20 | 129.66 | |
| - % Pol | % | | 3.56 | 3.45 | - Pol | | | 4.90 | 5.31 | |
| - % Moisture | % | | 53.27 | 50.94 | CORE | | | | | |
| - % Fiber | % | | 42.00 | 44.50 | - Fiber % Cane | % | | 14.38 | 14.85 | |
| - % Brix | % | | 4.73 | 4.56 | - Quantity Brix | Tons | | 607.1351 | 98,115.1091 | |
| - Pol % Fiber | % | | 0.00 | 7.75 | - Quantity Pol | Ton | | 490.2857 | 79,031.3745 | |
| - % Gross Cane | | | -390.97 | 26.47 | - TRS | Lbs/Ton | | 192.16 | 195.74 | |
| MILL LOAD | | | | | | | | | | |
| - Fiber/Hr/Roll Area | Tons/Hr/Sqft | | -0.5106 | 0.0337 | - CRS @ 95 | Lbs/Ton | | 182.55 | 185.95 | |
| WEIGHTS | | | | | YIELD | | | | | |
| - Brix in Bagasse | Tons | | -946.0000 | 7,605.1573 | - 96 Pol Sug ME/Ton | Lbs/To | | -1,240.14 | 207.85 | |
| - Moisture in Bagasse | Ton | | -10,654.0001 | 85,053.3788 | - 96 Pol Sug ME % Cane | | | -62.01 | 10.39 | |
| - Brix in Dilute Juice | Ton | | -2,710.0000 | 85,352.0011 | EFFICIENCY | | | | | |
| - Absolute Juice | Ton | | 13,515.4440 | 556,462.1098 | - Liq. Factor 96 | | | -645.37 | 106.19 | |
| - Absolute Juice Extraction | Tons | | 0.0000 | 494,740.6094 | - B. H. E. | | | 0.00 | 94.15 | |
| CANE PREPARATION | | | | | | | | | | |
| - Preparation Index | | | 0.00 | 0.00 | - Overall Recovery | | | 0.00 | 80.79 | |
| | | | | | - Java Ratio | % | | -460.70 | 89.62 | |
| | | | | | CLIMATE | | | | | |
| | | | | | - Rainfall | Inches | | 1.40 | 19.20 | |
| | | | | | - Temp - Max/Min.Deg.F | | 77 | 61 | 92 | 31 |

DAILY MANUFACTURING REPORT

Page: 2

From Date: 12/21/2003

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| TODAY/TODATE- ANALYSIS | BRIX | POL | PURITY | R.S. | pH | Dextran-ppm | | |
|------------------------|---------------|-------|--------|---------------------------|---------------------|--------------------------|--------------|---------------|
| CRUSHER JUICE | -Today 14.80 | 12.62 | 85.27 | 0.00 | 5.21 | 118 | | |
| | -Todate 15.95 | 13.78 | 86.40 | 0.00 | 5.25 | 175 | | |
| DILUTE JUICE | -Today 13.55 | 11.31 | 83.47 | 0.75 | 5.33 | 99 | | |
| | -Todate 13.71 | 11.58 | 84.46 | 0.72 | 5.47 | 164 | | |
| LAST ROLL JUICE | -Today 6.75 | 5.08 | 75.26 | 0.00 | 5.73 | | | |
| | -Todate 5.37 | 4.08 | 75.98 | 0.00 | 5.90 | | | |
| CLARIFIED JUICE | -Today 12.95 | 11.10 | 85.71 | 0.69 | 6.98 | | | |
| | -Todate 13.20 | 11.49 | 87.05 | 0.65 | 6.96 | | | |
| FILTRATE JUICE | -Today 0.00 | 0.00 | 0.00 | | | | | |
| | -Todate 0.00 | 0.00 | 0.00 | | | | | |
| SYRUP | -Today 62.45 | 54.00 | 86.47 | 0.00 | 6.25 | | | |
| | -Todate 62.58 | 54.86 | 87.66 | 0.00 | 6.52 | | | |
| ABSOLUTE JUICE | -Today -27.05 | 0.00 | 0.00 | | | | | |
| | -Todate 16.71 | 14.00 | 83.78 | Cu. ft. | Per ton Cane | Crystal Content % | | |
| A MASSECUIE | -Today 91.00 | 78.40 | 86.15 | 10,250 | 2.0037 | 56.1153 | | |
| | -Todate 91.03 | 79.24 | 87.05 | 734,042 | 1.1637 | 56.7901 | | |
| B MASSECUIE | -Today 92.95 | 66.90 | 71.97 | 13,700 | 2.6782 | 39.6296 | | |
| | -Todate 92.55 | 67.84 | 73.30 | 755,300 | 1.1974 | 38.2516 | | |
| C MASSECUIE | -Today 94.60 | 54.00 | 57.08 | 8,900 | 1.7398 | 33.2608 | | |
| | -Todate 95.41 | 55.68 | 58.36 | 547,444 | 0.8679 | 38.6203 | | |
| ATO MASSECUIE | -Today 91.60 | 76.40 | 83.41 | 8,900 | 1.7400 | 54.4856 | | |
| | -Todate 91.39 | 76.01 | 83.17 | 1,292,445 | 2.0490 | 52.7910 | | |
| ATO MOLASSES | -Today 81.20 | 51.60 | 63.55 | | | | | |
| | -Todate 80.41 | 51.74 | 64.35 | | | | TODAY | TODATE |
| A MOLASSES | -Today 75.40 | 51.60 | 68.44 | DILUTION % CLARIFIED JUIC | | 100.00 | 100.00 | |
| | -Todate 74.47 | 52.15 | 70.03 | SUGAR MD./cu.ft.MASSECUIT | | -176.18 | 45.97 | |
| B MOLASSES | -Today 80.45 | 43.10 | 53.57 | CANE WASH pH | | 0.00 | 0.00 | |
| | -Todate 81.29 | 46.14 | 56.76 | SPRAY POND pH | | 0.00 | 0.00 | |
| FINAL MOLASSES | -Today 83.53 | 29.81 | 35.69 | SYRUP BRIX EVAP 1 | | 0.00 | 0.00 | |
| | -Todate 82.92 | 26.67 | 32.16 | SYRUP BRIX EVAP 2 | | 0.00 | 0.00 | |
| MAGMA | -Today 92.13 | 76.53 | 83.07 | SYRUP BRIX EVAP 3 | | 0.00 | 0.00 | |
| | -Todate 93.11 | 77.94 | 83.71 | | | | | |
| CORE CANE | -Today 15.12 | 12.21 | 80.75 | Dextran - ppr | | 0 | | |
| | -Todate 15.56 | 12.53 | 80.53 | | | 0 | | |
| C GRAIN | -Today 92.40 | 58.40 | 63.20 | | | | | |
| | -Todate 92.15 | 58.55 | 63.54 | | | | | |

| POL ACCOUNT | POL TONS TODAY | POL TONS TODATE | POL EXTRACTED TODAY | POL EXTRACTED TODATE | % CANE TODAY | %CANE TODATE |
|--------------------|----------------|-----------------|---------------------|----------------------|--------------|--------------|
| IN BAGASSE | -712.000 | 5,759.831 | | | -13.919 | 0.913 |
| IN FINAL MOLASSES | 42.823 | 4,598.237 | 0.000 | 6.375 | 0.837 | 0.729 |
| IN FILTER CAKE | 15.190 | 2,172.038 | 0.000 | 3.012 | 0.297 | 0.344 |
| UNDETERMINED LOSSE | 725.043 | 2,429.450 | 0.000 | 3.368 | 14.174 | 0.385 |
| TOTAL LOSSES | 71.056 | 14,959.556 | | | 1.389 | 2.372 |
| RECOVERED IN SUGAR | -3,045.056 | 62,925.831 | 0.000 | 87.245 | -59.527 | 9.976 |
| POL IN JUICE | -2,262.000 | 72,125.556 | 0.000 | 100.000 | -44.219 | 11.435 |
| POL IN CANE | -2,974.000 | 77,885.390 | | | -58.138 | 12.348 |

DAILY MANUFACTURING REPORT

Page: 3

From Date: 12/21/2003

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LOST TIME ACCOUNT

| CATEGORY | TODAY | TODATE | CAUSE |
|-------------------------|-------|--------|-------|
| HOLIDAY | 0.00 | 0.00 | |
| RAIN | 0.00 | 0.00 | |
| NO CANE | 0.00 | 6.17 | |
| MACHINERY | 0.00 | 185.40 | |
| CHOKES | 0.00 | 38.00 | |
| CLEANING | 0.00 | 0.00 | |
| FULL HOUSE | 0.00 | 0.00 | |
| LOW STEAM | 0.00 | 14.33 | |
| ELECTRIC | 0.00 | 15.75 | |
| INSTRUMENT | 0.00 | 8.33 | |
| MISCELLANEOU | 0.00 | 15.33 | |
| Total Lost Time: | 0.00 | 283.32 | |

CONSUMABLES DATA

| CHEMICALS | UNITS | TODAY | TODATE | UNIT | TODAY | TODATE |
|--------------------------|---------|----------|------------|-----------------------------|--------|--------|
| BOILER FEED WATE | | | | | | |
| LIME | LBS | 6,825.00 | 987,370.00 | TOT. DISS. SOLID | 0 | 0 |
| LIME / TON CANE | LBS/TON | 1.33 | 1.57 | HARDNESS PPM | 0.0 | 0.0 |
| BIOCIDE | LBS | 78.00 | 26,231.00 | IMBIBITION (METERED) | | |
| BIOCIDE / TON CANE | LBS/TON | 0.02 | 0.04 | FLOW GAL | 0.00 | 0.00 |
| FLOCULANT | LBS | 110.00 | 17,653.00 | % CANE | 0.0000 | 0.0000 |
| FLOCULANT / TON CANE | LBS/TON | 0.02 | 0.03 | FIBER % CLEAN CAN | | |
| SURFACTANT | LBS | 0.00 | 4,868.00 | | | 12.00 |
| SURFACT / TON CANE | LBS/TON | 0.00 | 0.01 | | | |
| CAUSTIC SODA | LBS | 0.00 | 287,520.00 | | | |
| CAUSTIC SODA / TON CANE | LBS/TON | 0.00 | 0.46 | | | |
| ACID (HYDROCHLORIC) | LBS | 0.00 | 156,580.00 | | | |
| ACID / TON CANE | LBS/TON | 0.00 | 0.25 | | | |
| CHLORINE, GRANULAR (HTH) | LBS | 0.00 | 0.00 | | | |
| CHLORINE, LIQ. (CLOROX) | LBS | 0.00 | 0.00 | | | |
| ACID INHIBITOR, RHODINE | LBS | 0.00 | 0.00 | | | |
| STARCH ENZYME | GALS | 0.00 | 436.00 | | | |
| CLEANERS, AM.BIFLOUR | LBS | 0.00 | 0.00 | | | |
| STEAM GENERATED | TONS | 0.0000 | 0.0000 | | | |

POWER

| | | | |
|-------------------------|-----|----------|------------|
| - ELECTRICITY GENERATED | kWh | 0.00 | 8,640.00 |
| - ELECTRICITY PURCHASED | kWh | 8,640.00 | 678,260.00 |

FUEL

| | | | |
|-------------------|---------|----------|------------|
| OIL (DIESEL) | GALS | 0.00 | 0.00 |
| NATURAL GAS | MCF | 1,398.60 | 126,624.70 |
| NATURAL GAS / TON | MCF/TON | 0.27 | 0.20 |

REMARKS:

Grinding finished at 1:05 am on December 29, 2003.
Liquidation lasted 17:40 hours.

DAILY MANUFACTURING REPORT

Page: 4

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DATA CHECK SHEET

| BRIX ACCOUN | BRIX TON | | BRIX EXTRACTE | | % CANE | |
|-------------------|------------|------------|---------------|---------|---------|--------|
| | TODA | TODAT | TODA | TODAT | TODA | TODAT |
| IN BAGASSE | -946.000 | 7,605.157 | | | -18.493 | 1.206 |
| IN FINAL MOLASSES | 119.993 | 14,295.038 | 0.000 | 16.748 | 2.346 | 2.266 |
| IN FILTER CAKE | -53.145 | 5,008.137 | 0.000 | 5.868 | -1.039 | 0.794 |
| UNDETERMINED LOSS | 458.119 | 2,323.110 | 0.000 | 2.722 | 8.956 | 0.368 |
| TOTAL LOSSES | -421.034 | 29,231.442 | | | -8.231 | 4.634 |
| RECOVERED IN SUGA | -3,234.966 | 63,725.716 | 0.000 | 74.662 | -63.239 | 10.103 |
| BRIX IN JUICE | -2,710.000 | 85,352.001 | 0.000 | 100.000 | -52.977 | 13.532 |
| BRIX IN CANE | -3,656.000 | 92,957.158 | | | -71.470 | 14.737 |

FINAL MOLASSES RECYCLED IN MAGMA % FINAL MOLASSES IN C MASSECUIE

TODAY: 17.8235 TODATE: 19.8749

PURITIES - COMPARED TO DILUTE JUICE

| | SUGAR | FINAL MOLASSES | FILTER CAKE | ALL PRODUCTS | DILUTE JUICE | DIFFERENCE |
|--------|---------|----------------|-------------|--------------|--------------|------------|
| TODAY | 0.0000 | 35.6881 | 0.0000 | 0.0000 | 0.0000 | 0.0000 |
| TODATE | 98.7448 | 32.1667 | 43.3702 | 83.9420 | 84.5037 | 0.5617 |

PURITIES - COMPARED TO SYRUP

| | SUGAR | FINAL MOLASSES | SUGAR & FINAL MOLASSES | SYRUP | DIFFERENCE |
|--------|---------|----------------|------------------------|---------|------------|
| TODAY | 0.0000 | 35.6881 | 0.0000 | 86.4692 | -86.4692 |
| TODATE | 98.7448 | 32.1667 | 86.5463 | 87.6638 | -1.1175 |

DILUTION % DILUTE JUICE TODAY: 0.0000 TODATE: 17.9533

THEORETICALYIELDS % POL IN DILUTE JUICE

| | SJM | FILTER LOSS | THEORETICAL RECOVERY | REPORTED RECOVERY | DIFFERENCE |
|--------|---------|-------------|----------------------|-------------------|------------|
| TODAY | 0.0000 | 0.0000 | 0.0000 | 0.0000 | 0.0000 |
| TODATE | 91.8578 | 3.0115 | 88.8463 | 87.2448 | 1.6015 |

BRIX SOLIDS IN FINAL MOLASSES % SOLIDS IN DILUTE JUICE

| | (S-J)/(S-M) | FILTER CAKE SOLIDS | THEORETICAL | REPORTED | DIFFERENCE |
|--------|-------------|--------------------|-------------|----------|------------|
| TODAY | 0.0000 | 0.0000 | 0.0000 | 0.0000 | 0.0000 |
| TODATE | 21.3901 | 5.8676 | 15.5225 | 16.7483 | -1.2258 |