

DAILY MANUFACTURING REPORT

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From Date: 12/29/2002

COMPANY - SLSC- St James

Day: 106

To Date: 1/6/2003

| MILLING DATA | | UNITS | TODAY | TODATE | PRODUCTION DATA | | UNITS | TODAY | TODATE |
|------------------------------|--------------|-------|------------|--------------|---------------------------------|----------|-------|-------------|--------------|
| TIME | | | | | SUGAR | | | | |
| - Number of Crop Days | Day | | 0.43 | 99.08 | - Quantity Made | Lbs | | 1,105,843 | 101,561,627 |
| - Grinding | Hour | | 10.33 | 1,991.25 | - Shipped | Lbs | | 242,900 | 23,504,220 |
| - Lost | Hours | | 0.00 | 386.50 | - On Hand | Lbs | | 862,943 | 78,057,407 |
| - Lost % Total | % | | 0.00 | 16.25 | - Estimated in Process | Lb | | -535,700 | 0 |
| CANE | | | | | MOLASSES | | | | |
| - Ground | Ton | | 3,226.3400 | 627,875.2925 | - Made & Estimated | Lbs | | 570,143 | 101,561,627 |
| - On Yard | Tons | | 0.0000 | 0.0000 | - Made & Est @ 96 Pol | Lbs | | 582,259 | 103,815,026 |
| - Purchased | Ton | | 2,326.3400 | 627,875.2925 | - M & E Raw Value | Lbs | | 590,497 | 105,338,127 |
| - Grinding Rate per Hour | Tph | | 312.3272 | 315.3172 | - Pol | | | 98.04 | 98.13 |
| - Grinding Rate per Crop Day | Tpd | | 7,503.1163 | 6,337.0538 | - Moisture | | | 0.34 | 0.33 |
| - Grinding Rate per 24 Hours | Tpd | | 7,493.4720 | 7,567.6320 | - Safety Factor | | | 0.17 | 0.18 |
| IMBIBITION | | | | | Filterability | | | | |
| - Quantity | Ton | | 528.6600 | 139,607.7575 | - Filterability | Se | | 0.00 | 0.00 |
| - % Cane | | | 16.39 | 22.24 | - Starch in Sugar | Ppm | | 0 | 0 |
| - % Fiber | % | | 146.03 | 183.04 | - Dextran | Mau | | 88 | 311 |
| EXTRACTION | | | | | MOLASSES | | | | |
| - Dilute Juice | Ton | | 2,875.0000 | 585,512.1800 | - Quantity Made | Gals | | 60,250.00 | 2,614,210.00 |
| - Dilute Juice % Cane | | | 89.11 | 93.25 | - Density as Made | Lbs/Gal | | 12.0750 | 11.9011 |
| - Absolute Juice % Cane | % | | 80.51 | 79.04 | - Shipped as Made | Gals | | 159,990.00 | 1,360,064.00 |
| - Pol % Pol in Cane | | | 91.48 | 90.88 | - Density as Shipped | Lbs/Gals | | 12.2694 | 12.1700 |
| - Red., 12.5 Fiber | % | | 90.37 | 90.58 | - On Hand | Gals | | -99,740.00 | 1,254,146.00 |
| DILUTION | | | | | Filterability | | | | |
| - Quantity | Tons | | 277.3578 | 89,260.6663 | - Estimated in Process | Gals | | -47,835.00 | 0.00 |
| - % Cane | | | 8.60 | 14.22 | - Made&Est in Process | Gal | | 12,415.00 | 2,614,210.00 |
| - % Absolute Juice Extracted | | | 10.68 | 17.99 | - Made @ 79.5 Brix | | | 66,508.52 | 2,804,257.20 |
| GROSS CANE | | | | | Shipped @ 79.5 Brix | | | | |
| - % Pol | | | 10.75 | 10.28 | - On Hand @ 79.5 Brix | Gals | | -120,091.70 | 1,260,269.12 |
| - % Fiber | % | | 11.22 | 12.15 | - Est. in Process @ 79.5 | Gals | | -52,803.90 | 0.00 |
| BAGASSE | | | | | Made&Est @ 79.5 Brix | | | | |
| - Quantity | Tons | | 880.0000 | 181,970.8700 | - Made @ 79.5 Brix | Gals | | 186,600.22 | 1,543,988.08 |
| - Fiber | Tons | | 362.0320 | 76,270.74 | - Shipped @ 79.5 Brix | Gals | | -120,091.70 | 1,260,269.12 |
| - % Pol | % | | 3.36 | 3.23 | - Est. in Process @ 79.5 | Gals | | -52,803.90 | 0.00 |
| - % Moisture | % | | 54.50 | 53.76 | - Made&Est @ 79.5 Brix | Gals | | 13,704.62 | 2,804,257.20 |
| - % Fiber | % | | 41.14 | 41.91 | - M&E @ 79.5/Ton Cane Gal/To | | | 4.25 | 4.47 |
| - % Brix | % | | 4.36 | 4.33 | FILTER CAKE | | | | |
| - Pol % Fiber | % | | 8.17 | 7.71 | - Quantity | Ton | | 340.0000 | 61,277.3000 |
| - % Gross Cane | | | 27.28 | 28.98 | - Quantity per Ton Cane | Lbs/To | | 210.77 | 195.19 |
| MILL LOAD | | | | | Pol | | | | |
| - Fiber/Hr/Roll Area | Tons/Hr/Sqft | | 0.0309 | 0.0338 | - Pol | | | 3.50 | 3.05 |
| WEIGHTS | | | | | CORE | | | | |
| - Brix in Bagasse | Tons | | 38.3680 | 7,873.9699 | - Fiber % Cane | % | | 18.58 | 17.08 |
| - Moisture in Bagasse | Ton | | 479.6000 | 97,826.1567 | - Quantity Brix | Tons | | 327.0834 | 85,976.4160 |
| - Brix in Dilute Juice | Ton | | 373.7500 | 70,555.9316 | - Quantity Pol | Ton | | 258.4564 | 69,021.4131 |
| - Absolute Juice | Ton | | 2,864.3080 | 551,604.5494 | - TRS | Lbs/Ton | | 163.08 | 166.23 |
| - Absolute Juice Extraction | Tons | | 2,597.6422 | 496,251.5137 | - CRS @ 95 | Lbs/Ton | | 154.93 | 157.92 |
| CANE PREPARATION | | | | | YIELD | | | | |
| - Preparation Index | | | 0.00 | 0.00 | - 96 Pol Sug ME/Ton | Lbs/To | | 180.47 | 165.34 |
| | | | | | EFFICIENCY | | | | |
| | | | | | Liq. Factor 96 | | | | |
| | | | | | B. H. E. | | | | |
| | | | | | Overall Recovery | | | | |
| | | | | | Java Ratio | | | | |
| | | | | | CLIMATE | | | | |
| | | | | | Rainfall | | | | |
| | | | | | Temp - Max/Min.Deg.F | | | | |

DAILY MANUFACTURING REPORT

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From Date: 12/29/2002

COMPANY - SLSC- St James

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| TODAY/TODATE- ANALYSIS | | BRIX | POL | PURITY | R.S. | pH | Dextran- ppm | | |
|------------------------|---------|-------|-------|--------|---------------------------|--------------|-------------------|--------|--------|
| CRUSHER JUICE | -Today | 14.90 | 12.97 | 87.05 | 0.00 | 5.23 | 0 | | |
| | -Todate | 13.40 | 11.39 | 85.00 | 0.00 | 5.28 | 0 | | |
| DILUTE JUICE | -Today | 13.00 | 11.04 | 84.92 | 0.59 | 8.25 | 0 | | |
| | -Todate | 12.05 | 10.02 | 83.15 | 0.58 | 7.21 | 0 | | |
| LAST ROLL JUICE | -Today | 5.60 | 4.32 | 77.14 | 0.00 | 6.13 | | | |
| | -Todate | 5.17 | 3.86 | 74.66 | 0.00 | 5.70 | | | |
| CLARIFIED JUICE | -Today | 12.00 | 10.49 | 87.42 | 0.52 | 6.85 | | | |
| | -Todate | 11.35 | 9.71 | 85.55 | 0.51 | 6.88 | | | |
| FILTRATE JUICE | -Today | 0.00 | 0.00 | 0.00 | | | | | |
| | -Todate | 0.00 | 0.00 | 0.00 | | | | | |
| SYRUP | -Today | 62.80 | 55.40 | 88.22 | 0.00 | 6.60 | | | |
| | -Todate | 63.52 | 54.84 | 86.34 | 0.00 | 6.45 | | | |
| ABSOLUTE JUICE | -Today | 14.39 | 12.11 | 84.19 | | | | | |
| | -Todate | 14.22 | 11.70 | 82.28 | | | | | |
| A MASSECUIE | -Today | 91.00 | 79.80 | 87.69 | Cu. ft. | Per ton Cane | Crystal Content % | | |
| | -Todate | 91.61 | 78.33 | 85.50 | 4,100 | 1.2708 | 55.2689 | | |
| B MASSECUIE | -Today | 94.20 | 68.61 | 72.83 | 999,762 | 1.5923 | 53.5107 | | |
| | -Todate | 93.42 | 68.36 | 73.18 | 6,400 | 1.9837 | 42.3876 | | |
| C MASSECUIE | -Today | 95.50 | 53.50 | 56.02 | 640,330 | 1.0198 | 41.2358 | | |
| | -Todate | 94.94 | 53.96 | 56.84 | 5,600 | 1.7357 | 26.1461 | | |
| ATO MASSECUIE | -Today | 92.00 | 77.31 | 84.03 | 356,403 | 0.5676 | 33.8544 | | |
| | -Todate | 91.86 | 76.48 | 83.26 | 5,600 | 1.7400 | 56.2346 | | |
| ATO MOLASSES | -Today | 65.20 | 41.41 | 63.51 | 355,735 | 0.5666 | 54.4366 | | |
| | -Todate | 80.61 | 50.99 | 63.26 | | | | TODAY | TODATE |
| A MOLASSES | -Today | 79.20 | 57.40 | 72.48 | DILUTION % CLARIFIED JUIC | | 100.00 | 100.00 | |
| | -Todate | 73.09 | 50.29 | 68.81 | SUGAR MD./cu.ft.MASSECUIT | | 68.69 | 50.89 | |
| B MOLASSES | -Today | 75.70 | 40.00 | 52.84 | CANE WASH pH | | 0.00 | 0.00 | |
| | -Todate | 83.45 | 45.36 | 54.36 | SPRAY POND pH | | 0.00 | 0.00 | |
| FINAL MOLASSES | -Today | 85.36 | 34.53 | 40.45 | SYRUP BRUX EVAP 1 | | 0.00 | 0.00 | |
| | -Todate | 83.49 | 29.01 | 34.75 | SYRUP BRUX EVAP 2 | | 0.00 | 0.00 | |
| MAGMA | -Today | 93.80 | 82.00 | 87.42 | SYRUP BRUX EVAP 3 | | 0.00 | 0.00 | |
| | -Todate | 93.48 | 80.05 | 85.63 | | | | | |
| CORE CANE | -Today | 14.06 | 11.11 | 79.02 | Dextran - ppr | | 0 | | |
| | -Todate | 13.69 | 10.99 | 80.28 | | | 555 | | |
| C GRAIN | -Today | 91.20 | 59.50 | 65.24 | | | | | |
| | -Todate | 92.25 | 58.19 | 63.08 | | | | | |

| POL ACCOUNT | POL TONS TODAY | POL TONS TODATE | POL EXTRACTED TODAY | POL EXTRACTED TODATE | % CANE TODAY | %CANE TODATE |
|--------------------|-------------------|--------------------|------------------------|-------------------------|-----------------|-----------------|
| IN BAGASSE | 29.568 | 5,883.722 | | | 0.917 | 0.937 |
| IN FINAL MOLASSES | 25.882 | 4,513.409 | 8.150 | 7.696 | 0.802 | 0.719 |
| IN FILTER CAKE | 11.900 | 1,867.745 | 3.750 | 3.185 | 0.369 | 0.298 |
| UNDETERMINED LOSSE | 0.134 | 2,438.723 | 0.040 | 4.158 | 0.004 | 0.388 |
| TOTAL LOSSES | 67.484 | 14,703.599 | | | 2.092 | 2.342 |
| RECOVERED IN SUGAR | 279.484 | 49,828.581 | 88.050 | 84.962 | 8.663 | 7.936 |
| POL IN JUICE | 317.400 | 58,648.458 | 100.000 | 100.000 | 9.838 | 9.341 |
| POL IN CANE | 346.968 | 64,532.188 | | | 10.754 | 10.278 |

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LOST TIME ACCOUNT

| CATEGORY | TODAY | TODATE | CAUSE |
|-------------------------|-------|--------|-------|
| HOLIDAY | 0.00 | 0.00 | |
| RAIN | 0.00 | 0.00 | |
| NO CANE | 0.00 | 9.75 | |
| MACHINERY | 0.00 | 114.42 | |
| CHOKES | 0.00 | 50.67 | |
| CLEANING | 0.00 | 68.75 | |
| FULL HOUSE | 0.00 | 2.75 | |
| LOW STEAM | 0.00 | 10.08 | |
| ELECTRIC | 0.00 | 24.00 | |
| INSTRUMENT | 0.00 | 22.25 | |
| MISCELLANEOU | 0.00 | 83.83 | |
| Total Lost Time: | 0.00 | 386.50 | |

CONSUMABLES DATA

| CHEMICALS | UNITS | TODAY | TODATE | UNIT | TODAY | TODATE |
|--------------------------|---------|-----------|------------|-----------------------------|--------|-----------|
| BOILER FEED WATE | | | | | | |
| LIME | LBS | 4,800.00 | 883,787.00 | TOT. DISS. SOLID | 0 | 0 |
| LIME / TON CANE | LBS/TON | 1.49 | 1.41 | HARDNESS PPM | 0.0 | 0.0 |
| BIOCIDE | LBS | 7,380.00 | 36,900.00 | IMBIBITION (METERED) | | |
| BIOCIDE / TON CANE | LBS/TON | 2.29 | 0.06 | FLOW GAL | 0.00 | 13,826.45 |
| FLOCULANT | LBS | 375.00 | 26,280.00 | % CANE | 0.0000 | 0.0859 |
| FLOCULANT / TON CANE | LBS/TON | 0.12 | 0.04 | FIBER % CLEAN CAN | | |
| SURFACTANT | LBS | 460.00 | 1,380.00 | | | 12.00 |
| SURFACT / TON CANE | LBS/TON | 0.14 | 0.00 | | | |
| CAUSTIC SODA | LBS | 25,800.00 | 144,000.00 | | | |
| CAUSTIC SODA / TON CANE | LBS/TON | 8.00 | 0.23 | | | |
| ACID (HYDROCHLORIC) | LBS | 64,954.00 | 101,304.00 | | | |
| ACID / TON CANE | LBS/TON | 20.13 | 0.16 | | | |
| CHLORINE, GRANULAR (HTH) | LBS | 0.00 | 0.00 | | | |
| CHLORINE, LIQ. (CLOROX) | LBS | 0.00 | 0.00 | | | |
| ACID INHIBITOR, RHODINE | LBS | 0.00 | 0.00 | | | |
| STARCH ENZYME | GALS | 0.00 | 220.00 | | | |
| CLEANERS, AM.BIFLOUR | LBS | 0.00 | 0.00 | | | |
| STEAM GENERATED | TONS | 0.0000 | 0.0000 | | | |
| POWER | | | | | | |
| - ELECTRICITY GENERATED | kWh | 0.00 | 10,712.00 | | | |
| - ELECTRICITY PURCHASED | kWh | 7,680.00 | 738,640.00 | | | |
| FUEL | | | | | | |
| OIL (DIESEL) | GALS | 0.00 | 0.00 | | | |
| NATURAL GAS | MCF | 4,216.20 | 253,206.40 | | | |
| NATURAL GAS / TON | MCF/TON | 1.31 | 0.40 | | | |

REMARKS:

Grinding finished at 2:00 pm on Tuesday January 7, 2003.
 Boiling House Liquidation finished at 2:00 am on Wednesday January 8, 2002.

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DATA CHECK SHEET

| BRIX ACCOUN | BRIX TON | BRIX TON | BRIX EXTRACTE | BRIX EXTRACTED | % CANE | %CANE |
|-------------------|----------|------------|---------------|----------------|--------|--------|
| | TODA | TODAT | TODA | TODAT | TODA | TODAT |
| IN BAGASSE | 38.368 | 7,873.970 | | | 1.189 | 1.254 |
| IN FINAL MOLASSES | 63.982 | 12,987.723 | 17.119 | 18.408 | 1.983 | 2.069 |
| IN FILTER CAKE | 24.288 | 4,194.587 | 6.498 | 5.945 | 0.753 | 0.668 |
| UNDETERMINED LOSS | 1.378 | 2,759.139 | 0.369 | 3.911 | 0.043 | 0.439 |
| TOTAL LOSSES | 128.016 | 27,815.419 | | | 3.968 | 4.430 |
| RECOVERED IN SUGA | 284.102 | 50,614.483 | 76.014 | 71.737 | 8.806 | 8.061 |
| BRIX IN JUICE | 373.750 | 70,555.932 | 100.000 | 100.000 | 11.584 | 11.237 |
| BRIX IN CANE | 412.118 | 78,429.901 | | | 12.774 | 12.491 |

FINAL MOLASSES RECYCLED IN MAGMA % FINAL MOLASSES IN C MASSECUIE

TODAY: 9.4803 TODATE: 14.4413

PURITIES - COMPARED TO DILUTE JUICE

| | SUGAR | FINAL MOLASSES | FILTER CAKE | ALL PRODUCTS | DILUTE JUICE | DIFFERENCE |
|--------|---------|----------------|-------------|--------------|--------------|------------|
| TODAY | 98.3745 | 40.4519 | 48.9954 | 85.2013 | 84.9231 | -0.2782 |
| TODATE | 98.4473 | 34.7514 | 44.5275 | 82.9091 | 83.1234 | 0.2143 |

PURITIES - COMPARED TO SYRUP

| | SUGAR | FINAL MOLASSES | SUGAR & FINAL MOLASSES | SYRUP | DIFFERENCE |
|--------|---------|----------------|------------------------|---------|------------|
| TODAY | 98.3745 | 40.4519 | 87.7277 | 88.2166 | -0.4889 |
| TODATE | 98.4473 | 34.7514 | 85.4404 | 86.3350 | -0.8946 |

DILUTION % DILUTE JUICE TODAY: 9.6595 TODATE: 15.2602

THEORETICALYIELDS % POL IN DILUTE JUICE

| | SJM | FILTER LOSS | THEORETICAL RECOVERY | REPORTED RECOVERY | DIFFERENCE |
|--------|---------|-------------|----------------------|-------------------|------------|
| TODAY | 88.9380 | 3.7492 | 85.1888 | 88.0542 | -2.8654 |
| TODATE | 89.9421 | 3.1846 | 86.7575 | 84.9614 | 1.7961 |

BRIX SOLIDS IN FINAL MOLASSES % SOLIDS IN DILUTE JUICE

| | (S-J)/(S-M) | FILTER CAKE SOLIDS | THEORETICAL | REPORTED | DIFFERENCE |
|--------|-------------|--------------------|-------------|----------|------------|
| TODAY | 23.2231 | 6.4985 | 16.7246 | 17.1190 | -0.3944 |
| TODATE | 24.0579 | 5.9451 | 18.1128 | 18.4077 | -0.2949 |